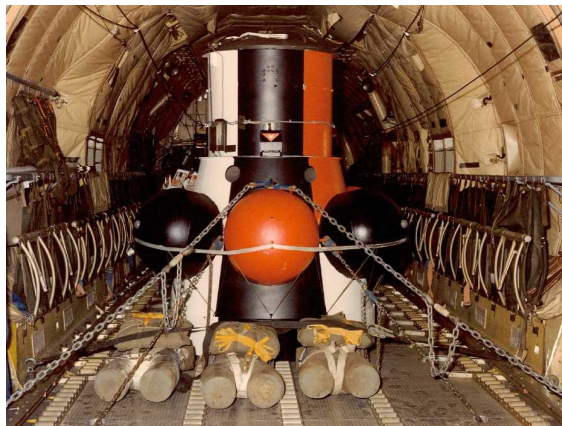
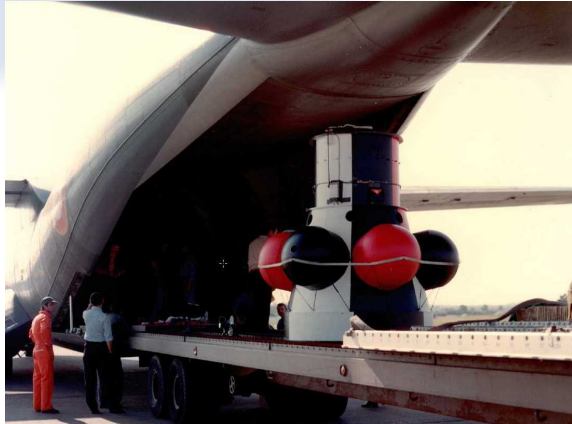
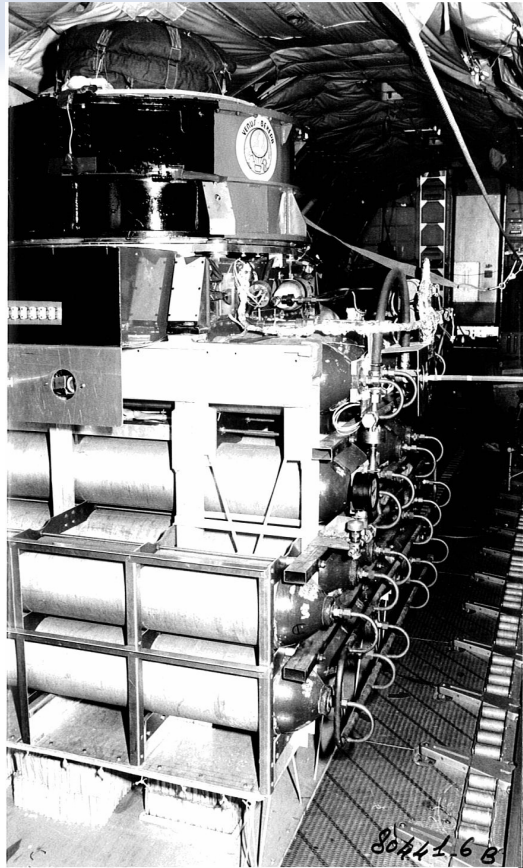


In Flight Deployment of the Venera Balloon





In Flight Deployment & Inflation of Venera Balloon

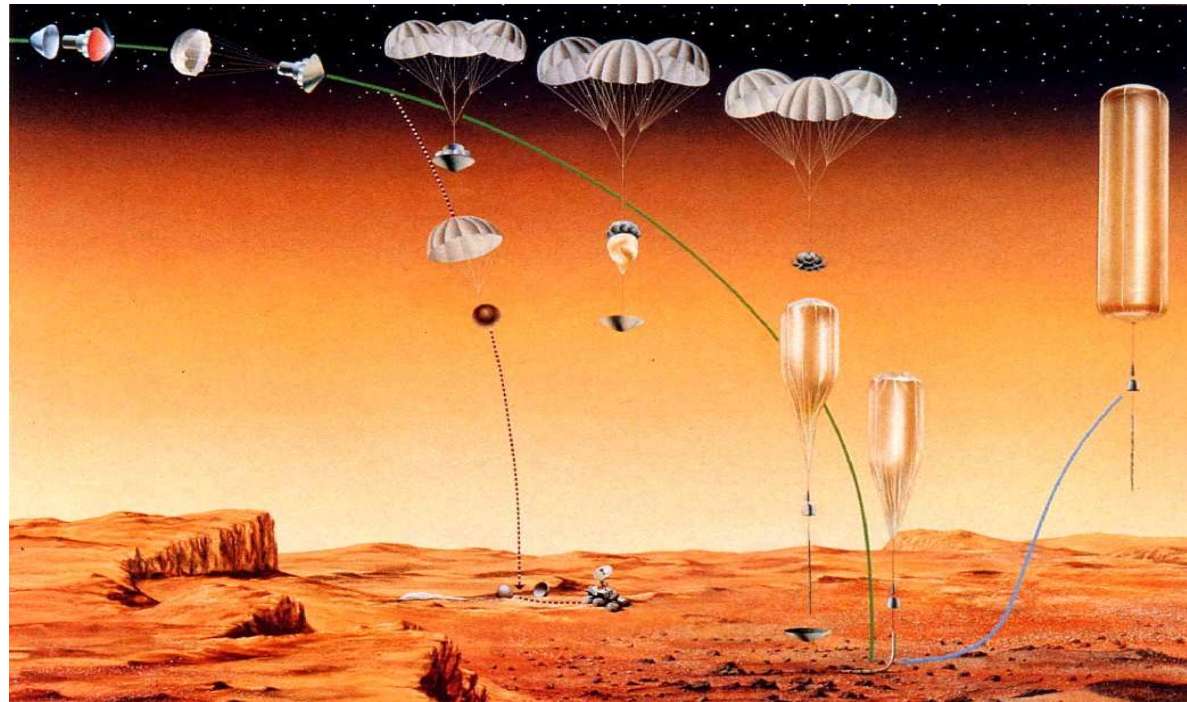


Mars 96 : Russian – French Collaboration for a Mars Balloon

➤ From 1989 à 1995, within the frame of the Russian - French mission Mars 94 – 96, CNES developed a planetary balloon with a guiderope (GR)

➤ **Basic characteristics :**

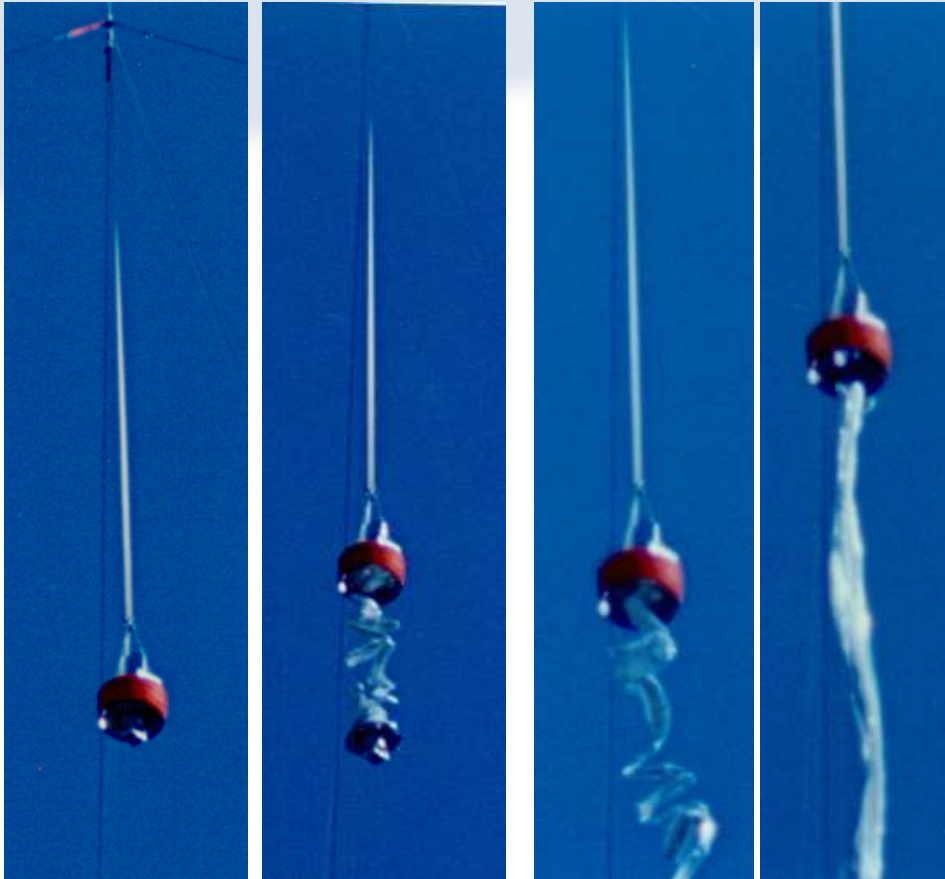
- Balloon mass : 30 kg
- Gondola mass : 15 kg
- Guide rope mass : 13 kg
- Floating mass : 65 kg
- Balloon volume : 5500 m³
- Balloon height : 42 m
- Balloon diameter : 13,5 m
- Riser lengths:
 - Balloon – Gondola : 20 m
 - Gondola - GR : 25 m
- Lifetime : 10 days



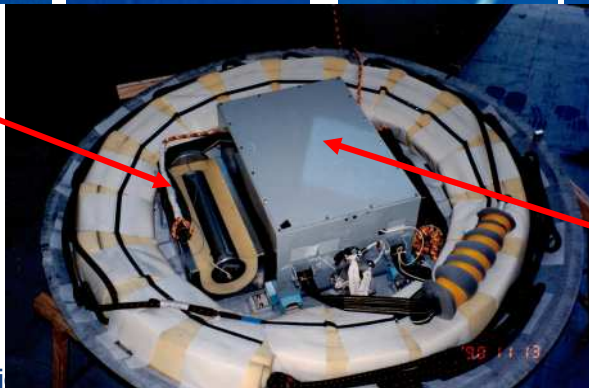
Mars 96 : Gas Leakage Testing



Mars 96 : Static Deployment Testing

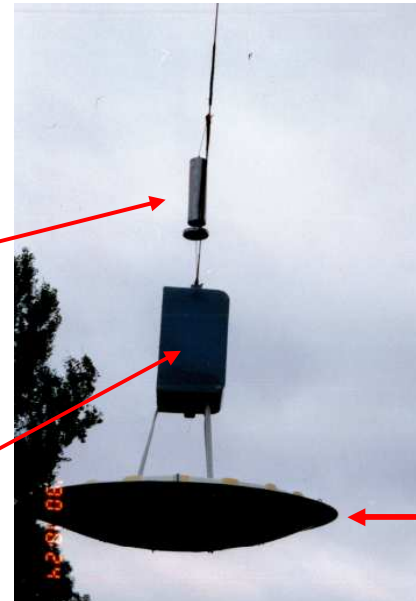


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GONDOLA



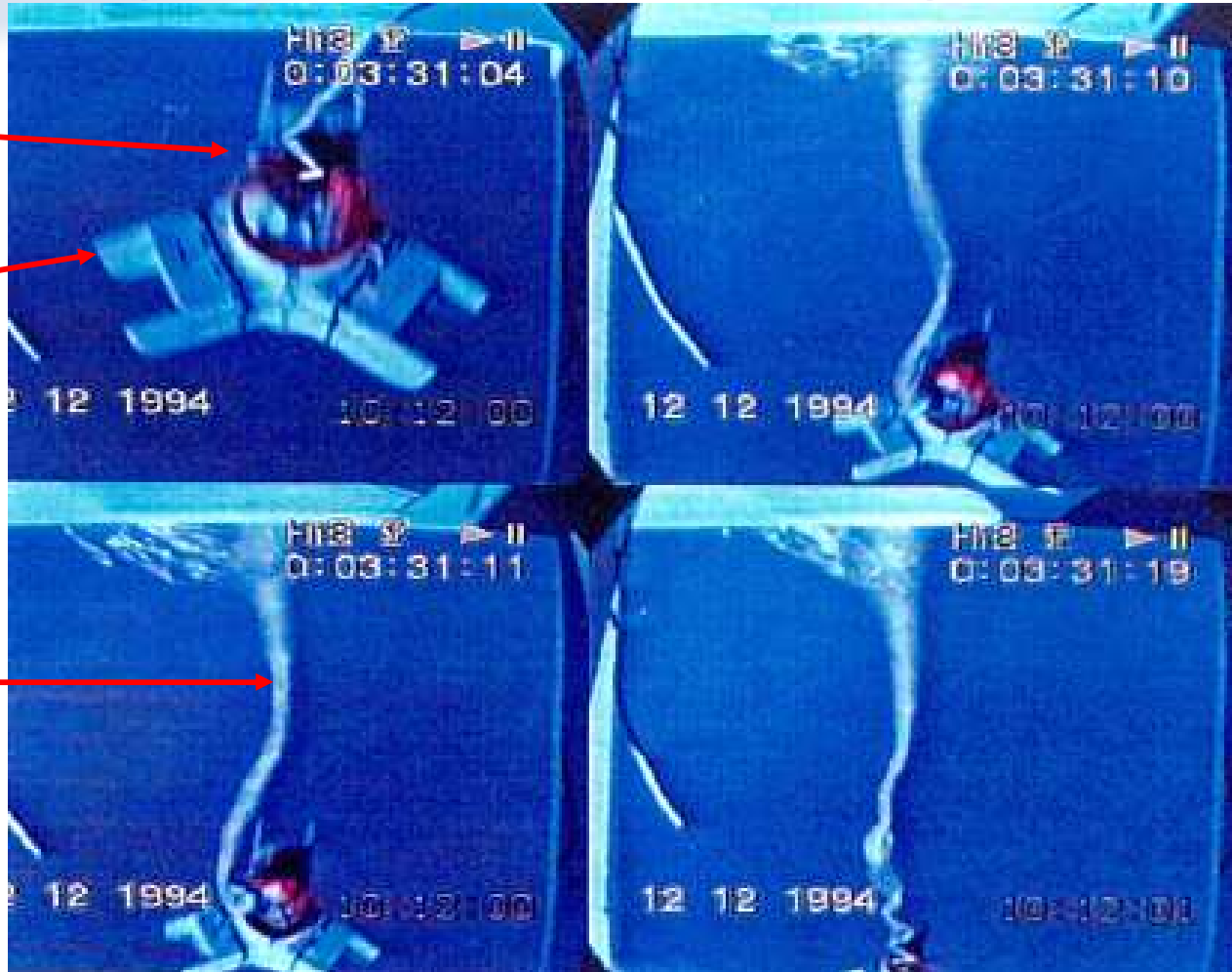
HEAT SHIELD

In Flight Deployment Testing (Scaled Balloon)

BALLON CONTAINER

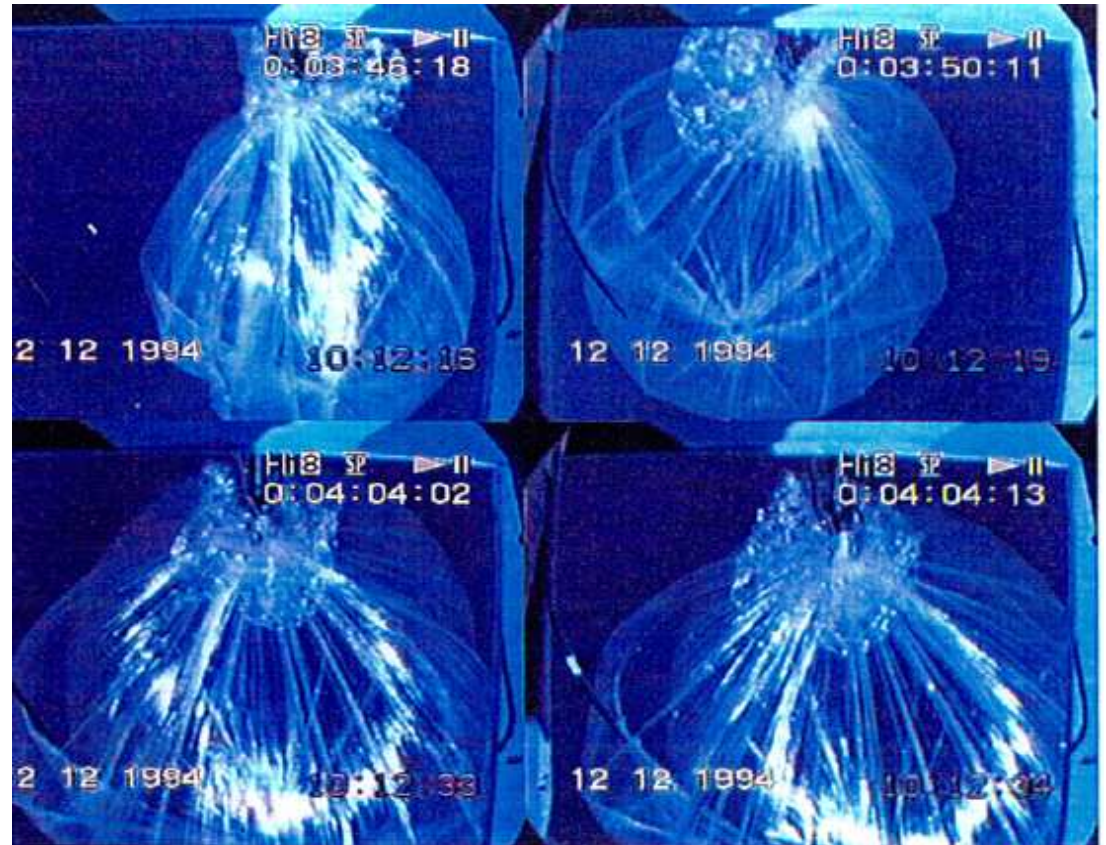
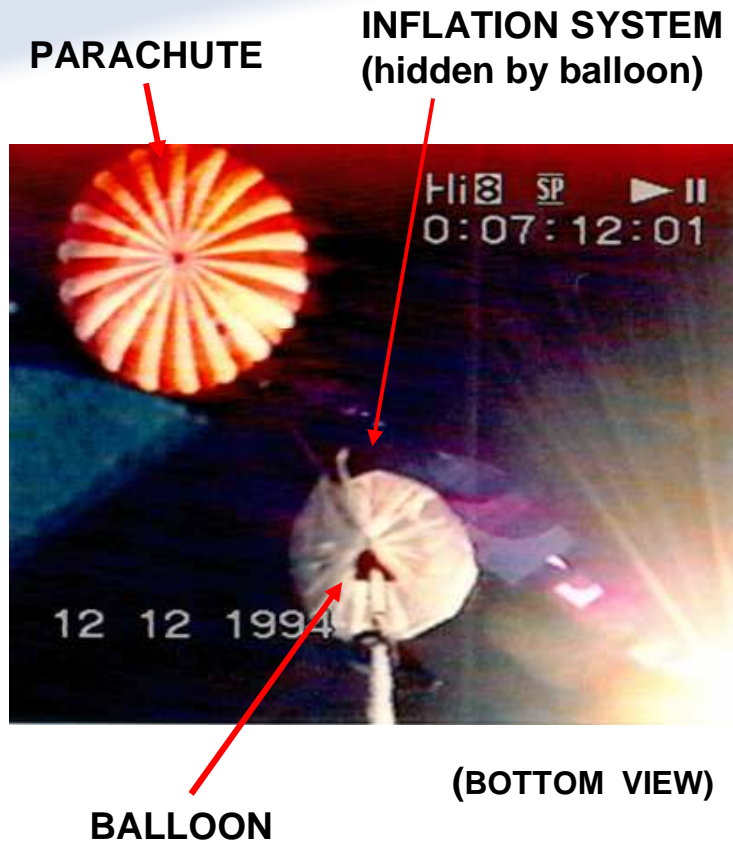
HEAT SHIELD
(mock-up)

DEPLOYED BALLOON



(TOP VIEW)

In Flight Deployment & Inflation Testing (Scaled Balloon)



(TOP VIEW)

Long Duration Storage of Packed Balloon

- In March 2005, unpacking of a Mars 96 small scale balloon
 - ◆ polyester balloon of 6 μm thickness
 - ◆ stored in the early 90's

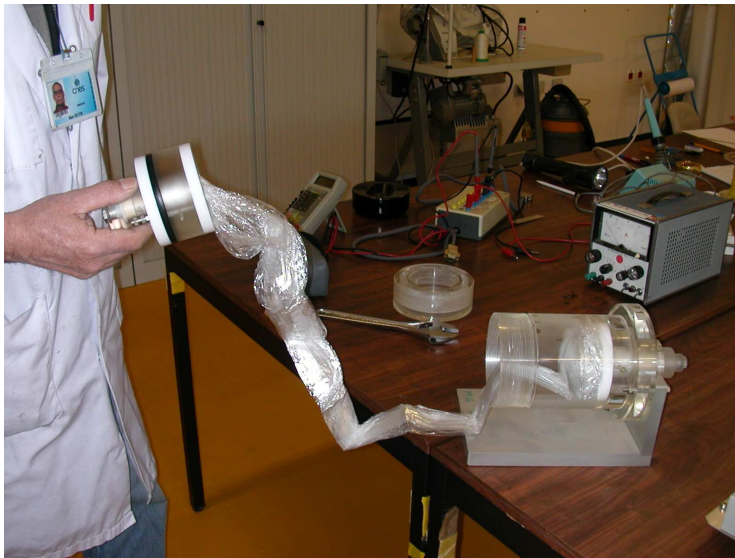


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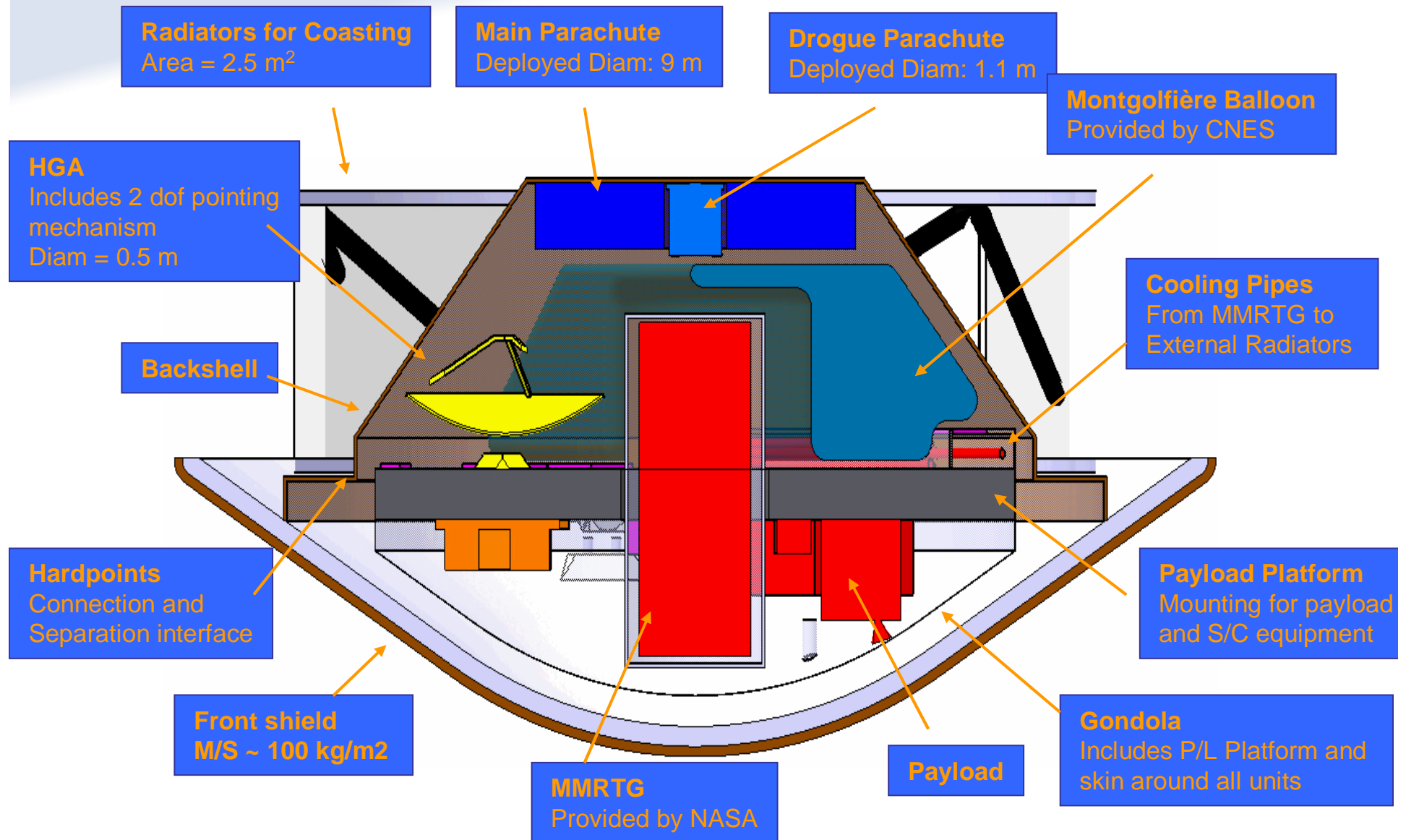
Overview of balloon activities at CNES

Development of aerostatic systems

Background in planetary balloons

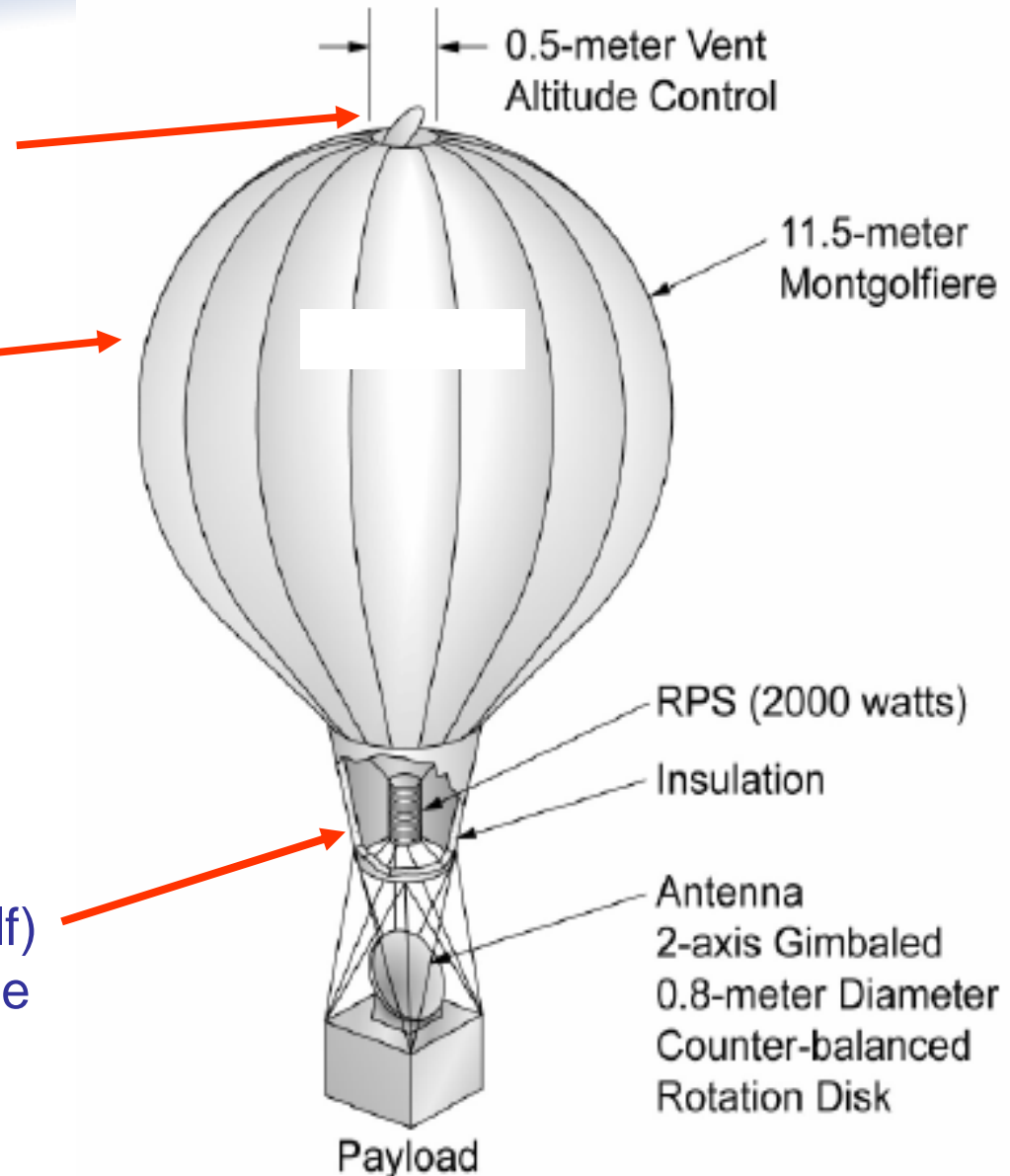
Contribution to the TandEM Montgolfière preliminary design

Montgolfière Probe – Overall Configuration



Main characteristics of the Montgolfière balloon :

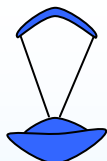
- Venting valve (sky pole) to monitor the balloon altitude
- Montgolfière balloon :
 - Double wall balloon
 - Diameter : 11,5 m
 - Envelope material : 55 g/m²
 - Balloon mass : ~ 70 kg
- Gondola :
 - Total mass : ~ 155 kg (incl. 24 kg payload)
- MMRTG :
 - Inside the balloon (lower half)
 - Suspended from the sky pole
 - Mass : ~ 45 kg
- Total Mass : 270 kg



Montgolfière – Entry Profile

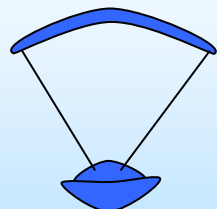
Drogue Chute Deployment

Alt= 1270 km
V = 6.3 km/s
FPA = -59 °
t = 0 s



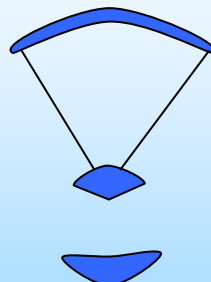
Alt= 135 km
V = 450 m/s
t = 278 s

Main Chute Deployment



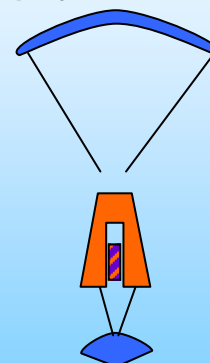
Alt= 135 km
V = 450 m/s
t = 282 s

Frontshell Separation



Alt= 131 km
V = 110 m/s
t = 312 s

Montgolfière Deployment and Filling



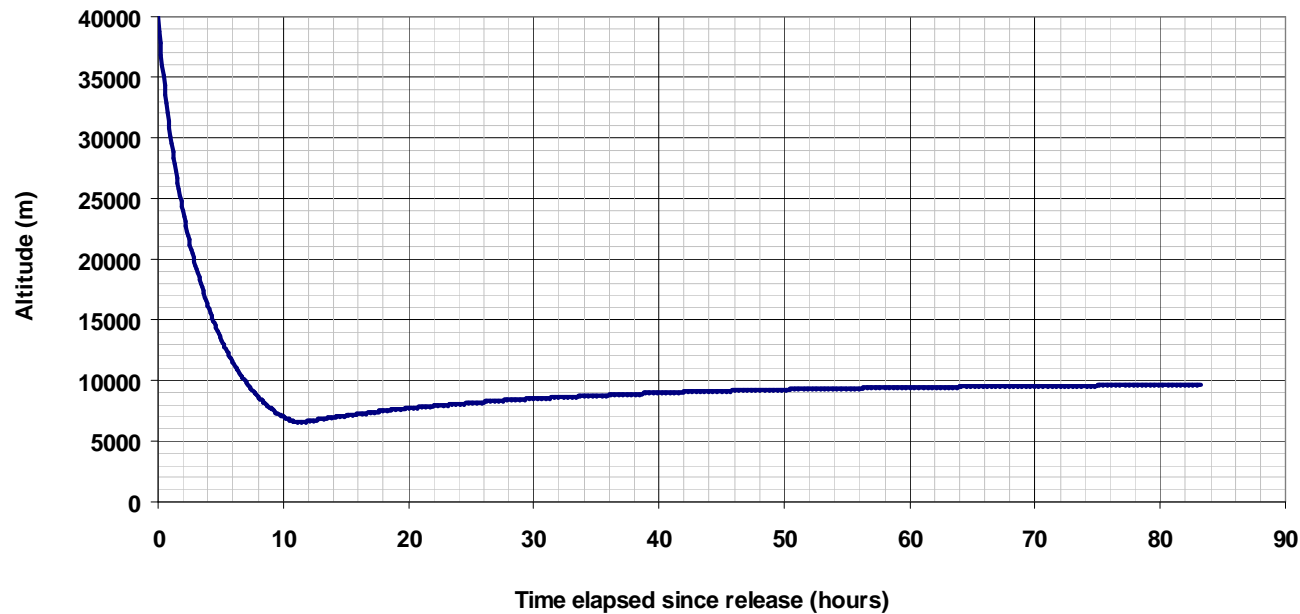
Alt= 40 km
V = 6.5 m/s
t = 1.4 hrs

Montgolfière Operations



Titan Surface

- Beginning of the balloon deployment
 - ◆ Altitude : ~ 40 km
 - ◆ Velocity : ~ 5 m / s
- About 10 hours of descent before ascent at flight level
- Montgolfière nominal operations at ~10 km above surface
- Montgolfière drift provided by winds (passive system)
- Mission lifetime: 6 months (goal: extension to 1 year)



- **Provision of balloon system**
 - ◆ Montgolfière Balloon with valve for altitude control
 - ◆ Balloon container with deployment devices
- **Support of feasibility study w.r.t. critical points**
 - ◆ Engineering work for flight physics analysis with Computational Fluid Dynamics tools (cross checking with JPL)
 - ◆ Development of balloon fabrication techniques
 - ◆ Fabrication of prototypes of balloon systems
 - ◆ Fabrication and demonstration of packaging technique
 - ◆ Demonstration of the deployment and filling feasibility

■ Balloon design (JPL & CNES)

- ◆ Science requirement : payload mass and float level
- ◆ Envelope material requirements
- ◆ Gas heating performance during deployment
- ◆ Balloon requirements : bottom hole, valve, double wall,...
- ◆ Mechanical interfaces with gondola & EDS

■ Envelope material requirements :

- ◆ Balloon packing (vacuum / residual air) with electrical cable (valve activation) & MMRTG attachment lines
- ◆ Envelope sterilization by irradiation (planetary protection) - TBC
- ◆ Long duration (10 years) storage phase (risk of sticking)
- ◆ Impact of MMRTG radiation (neutrons)
- ◆ Thermal shock at deployment
- ◆ 80 to 90 K atmosphere temperature during flight

- **Design of the balloon**
 - ◆ Positioning / connection of the two envelopes
 - ◆ Design of the inlet ring for the inner / outer envelopes
 - ◆ Design of the balloon sky pole including the MMRTG lines
 - ◆ Design of the gondola attachment lines
- **Manufacturing of the balloon : adaptation of the assembly machine as required**
- **Valve design for operation at very low temperature**
- **Design of the balloon container :**
 - ◆ 'rip-stitch' straps for damping the envelope mechanical load at deployment shock
 - ◆ 'Separation nuts' for container opening
 - ◆ Separation device between sky pole and the container

- **Validation of balloon deployment / filling phase**
 - ◆ Balloon deployment with MMRTG positioning within the balloon (lower half)
 - ◆ Deployment and filling of the double wall structure
 - ◆ Efficiency of gas heating during deployment
- **Strategy for validation of deployment / filling phase**
 - ◆ No facility available for full scale (deployed / filled) balloon testing in temperature
 - ◆ Development of a deployment model for validate cinematic and assess mechanical loads in the balloon system
 - ◆ Ground and in flight tests (similarity criterion Titan / Earth) to validate cinematic and mechanic loads with small scale and full scale balloons
 - ◆ Mechanic test of material in Titan thermal shock conditions to assess impact on material tensile strength
 - ◆ Heating efficiency validated with small scale balloon tested in Titan temperature condition (Raleigh & Reynolds numbers appropriate)

Proposal for CNES Phase A studies (1/2)

- The development, to be carried out in Phase A of Titan Montgolfière design, are split in 2 steps over 2 calendar periods
- **Step 1 (2009-2010) : studies are focused on feasibility of the most critical issues identified in the JPL / ESA/ CNES TandEM study :**
 - ◆ Validation of the heating performance of the balloon by the radioactive source MMRTG
 - ◆ Development of balloon material and fabrication technique
 - ◆ Validation of storage, deployment and filling concepts with a small scale balloon (ground testing)
- **Step 2 (2011-2013): studies will focus on baseline architecture selected in Step 1 :**
 - ◆ Fabrication of a full scale balloon prototype system
 - ◆ Validation of storage, deployment and filling with full scale balloon (in flight testing)
 - ◆ Validation of models from experimental data
- **Phase A must demonstrate TRL 5-6 for balloon system**

Proposal for CNES Phase A studies (2/2)

Risk Reduction Tasks 2010 - 2011	
Balloon material	<p>Procurement & testing (cyclic stress, ability to stick, irradiation, ..) of potential materials for envelope</p> <p>Storage of samples in vacuumed containers for later examination after unfolding</p>
Assembly technique	<p>Gore assembly technique and assembly performance testing</p> <p>Prototype assembly for double wall envelope</p>
Packing concept	<p>Fabrication of sub-scale models of the envelop & container</p> <p>Packing design (folding the balloon in the container)</p>
Deployment system	<p>Development systems for on ground deployment tests (crane)</p>
Balloon valve	<p>Verification of design principle at low temperature (cryogenic technique)</p>
Engineering	<p>Numerical simulation of deployment of balloon system</p> <p>Numerical & experimental simulation of gas heating in the balloon (descent & at float)</p> <p>Mechanical design of the packing system (container, attachment lines, ..)</p> <p>Thermal analysis of the packed configuration</p>
Balloon fabrication	<p>Development of a sub-scale balloon system (envelope, container, ..)</p>
Environment testing	<p>Packing of the sub-scale balloon</p> <p>Vacuum tests for the packed balloon</p>
Deployment	<p>Ground deployment tests (crane) of the sub-scale balloon</p>
Deployment & Filling	<p>Ground deployment and filling tests in vertical wind tunnel</p>
I/F with gondola	<p>Preliminary definition of I/F with gondola</p>
I/F with EDS	<p>Preliminary definition of I/F with EDS</p>

Verifications Foreseen in Phase A (1/2)

■ Before balloon deployment in Titan atmosphere

Design Issue	Cnes relevant Background	Phase A
Balloon packing under vacuum	<p>Earth super pressure balloons (BPS) are packed in containers but with a lower level of vacuum</p> <p>Folding of Mars balloon (light : polyester) and Venera balloon (strong : Kevlar)</p>	Step 1 & 2
Launch environment (vibrations, ..)	BPS packed are transported throughout the world	No tests
<p>Aging of the balloon envelope phase</p> <p>MMRTG radiation effect on balloon material and associated equipments</p>	<p>Aging, in Earth standard atmospheric conditions, of Mars 96 & Venera balloon material (> 10 years)</p> <p>Experiments on Mars 96 balloon material : 7 Mrad without degradation</p>	Step 1
Thermal environment of balloon during probe atmospheric entry	Experience on maximum temperature limit for polyester based material (BPS)	Requirement TBD

Verifications Foreseen in Phase A (2/2)

- After balloon deployment in Titan atmosphere

Design Issue	Cnes relevant Background	Phase A
Balloon deployment and filling	Deployment of Mars 96 and Venera balloons Inflation (not filling) of both Mars & Venus balloons (partly relevant because of inflation by gas injection)	Step 1 & 2
Balloon heating during atmospheric descent	CDF/Thermal unsteady modeling of Earth Infrared Montgolfière and validation against flight data	Step 1 & 2
Valve operation reliability during balloon flight operation	Mechanism for Mars 96 balloon and for Earth stratospheric balloons (valve)	Step 1